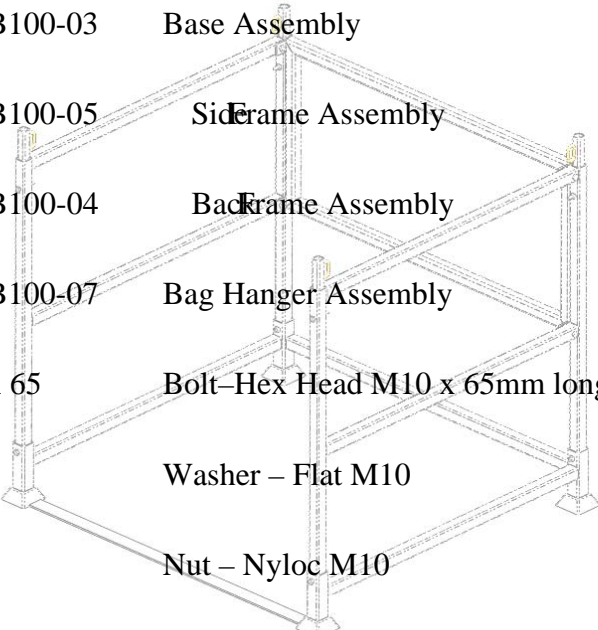


# BULK BAG CAGE MSKB100 ASSEMBLY INSTRUCTIONS

## Appendix B – to form part of the Instruction Manual

### Flat Pack Contents

| Item | Part Number | Description                                 | Quantity |
|------|-------------|---|----------|
| 1    | MSKB100-03  | Base Assembly                               | 1        |
| 2    | MSKB100-05  | Side Frame Assembly                         | 2        |
| 3    | MSKB100-04  | Back Frame Assembly                         | 1        |
| 4    | MSKB100-07  | Bag Hanger Assembly                         | 4        |
| 5    | M10 x 65    | Bolt – Hex Head M10 x 65mm long (Grade 8.8) | 12       |
| 6    | M10         | Washer – Flat M10                           | 12       |
| 7    | M10         | Nut – Nyloc M10                             | 12       |



**Note:**

Items 5 to 7 have been packaged in the plastic bag provided with the Flat Pack.

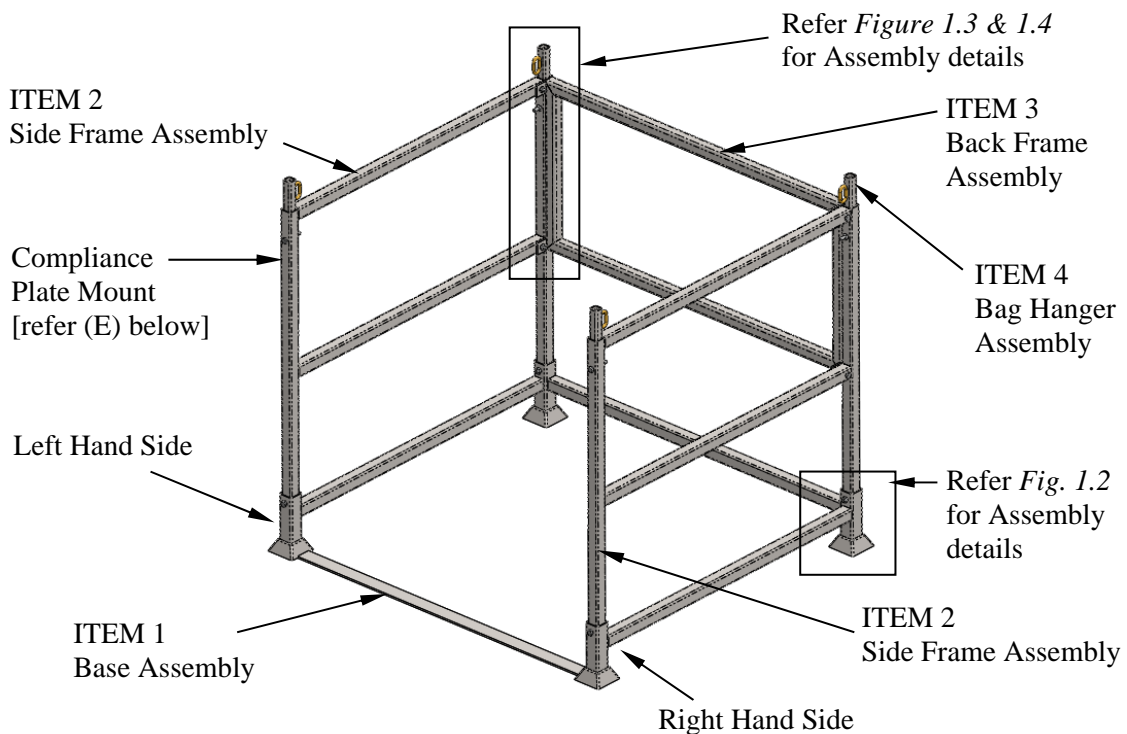
## TOOL REQUIREMENTS

The following Tools will be required to assembly the type MSKB100 Goods Cage;

|               |          |
|---------------|----------|
| Tube Spanners | 17mm A/F |
| Ring Spanners | 17mm A/F |

## ASSEMBLY INSTRUCTIONS

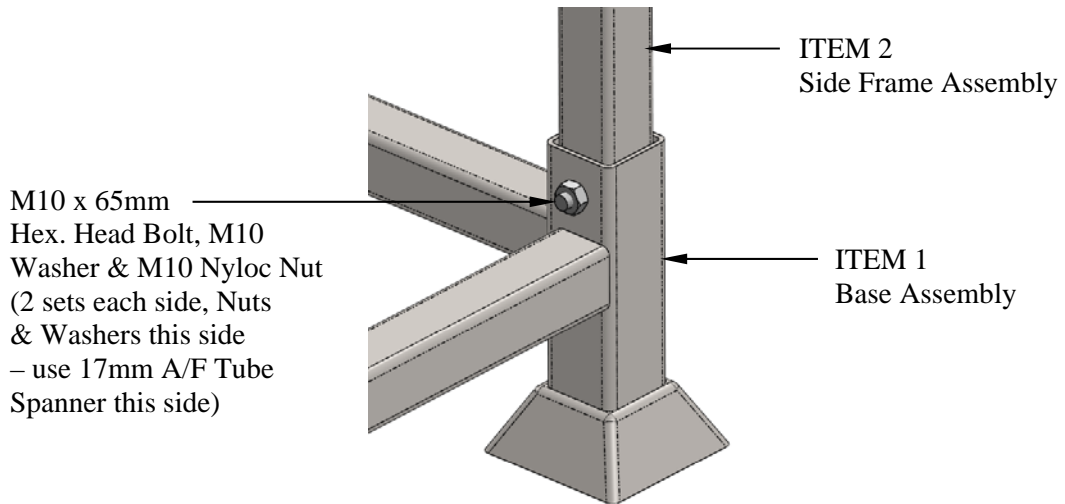
- A) Unpack all items packed inside the 'Flat Pack' carton.
- B) Prior to assembly, ensure the minimum quantity of components as detailed under ave been supplied. Please contact East West Engineering or their Authorised Agent prior to assembly if components are missing or damaged.
- C) Place the Base Assembly (Item 1) onto level ground as shown in *Figure 1.1* below. Place one (1) Side Frame Assembly (Item 2) orientated as shown in Figure 1.1 below onto the left-hand side of the Base aligning the two (2) holes with those in the Base. Loosely assemble using two (2) M10 x 65mm long Hex. Head Grade 8.8 Bolts (Item 5), Washer Flat M10 (Item 6) and Nut Nyloc M10 (Item 7) with the bolt heads positioned as shown in *Figure 1.1* & *Figure 1.2* below.



*Figure 1.1*

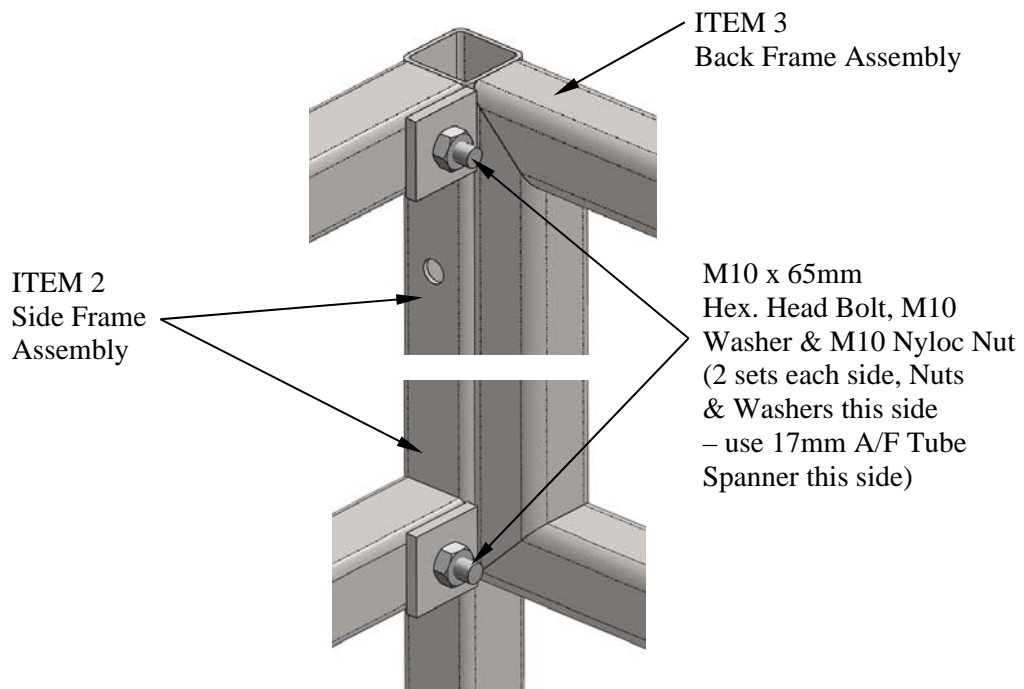
- D) Place the other Side Frame Assembly (Item 2) orientated as shown in Figure 1.1 above, onto the right-hand side of the Base Assembly aligning the two (2) holes with those in the Base. Loosely assemble using two (2) M10 x 65mm long Hex. Head Grade 8.8 Bolts (Item 5), Washer Flat M10 (Item 6) and Nut Nyloc M10 (Item 7) with the bolt heads positioned as shown in *Figure 1.1* & *Figure 1.2*.

Note: The Side Frame Assembly with the Compliance Plate Mount welded to the Frame, may be fitted at either end of the Cage (see *Figure 1.1*).



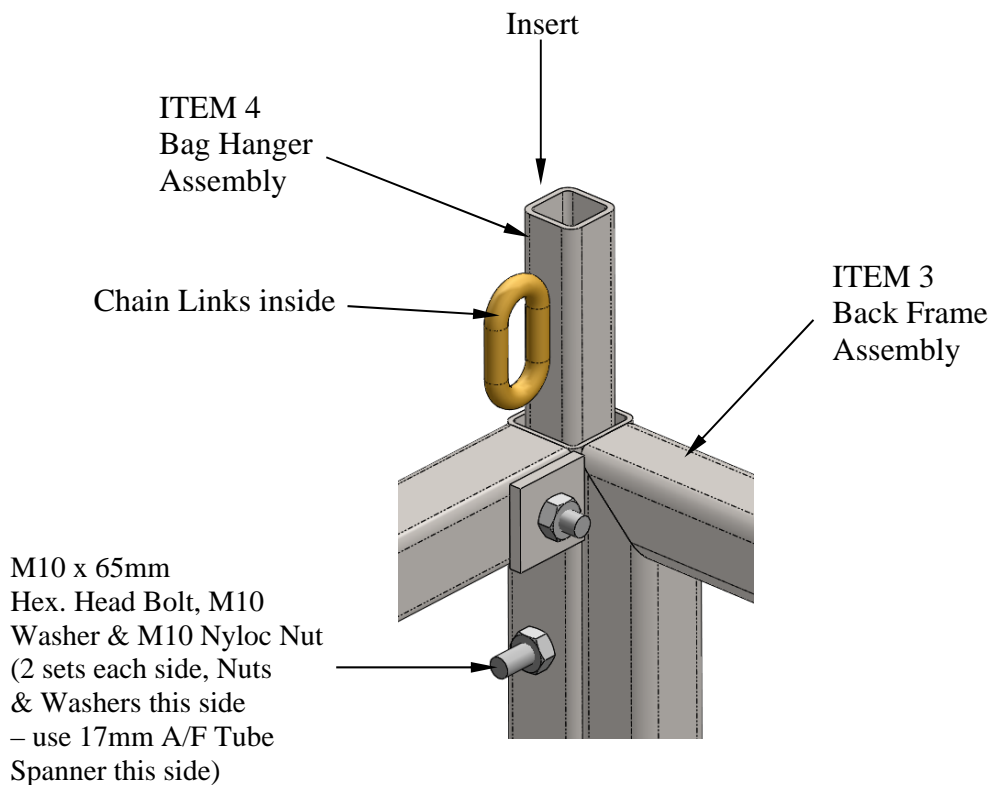
*Figure 1.2*  
(typical in 4 corners, ref. Fig. 1.1)

- E) Place Back Frame Assembly (Item 3) between two (2) Side Frame Assemblies at the rear of the Cage orientated as shown in *Figures 1.3* below, aligning holes each end with those in the tabs on the Side Frames. Loosely assemble using four (5) M10 x 65mm long Hex. Head Grade 8.8 Bolts (Item 5), Washer Fat M10 (Item 6) and Nut Nyloc M12 (Item 7) with the bolt heads positioned on the outside of the Frame/Tab as shown in *Figure 1.3* below.



*Figure 1.3*  
(typical in right end, ref. Fig. 1.1)

- F) Ensuring all Frames are orientated correctly and are sitting square to the Base Frame, tighten all Side Frame Bolts/Nuts and then the Back Frame Bolts/Nuts.
- G) Insert one (1) Bag Hanger Assembly (Item 4) each end of the Side Frame Assembly into the hole shown as *Figures 1.4* below, Ensuring the Chain links inside as shown in the *Figure 1.1 & Figure 1.4*. Aligning the screw hole each end with those with the Side Frames. Loosely assemble together using one (1) M10 x 65mm long Hex. Head Grade 8.8 Bolts (Item 5), M10 Flat Washers (Item 6) and M10 Nyloc Nuts (Item 7) with the bolt heads positioned on the outside of the Frame/Tab as shown in *Figure 1.1 & Figure 1.4*.
- H) Ensuring all Bag Hanger Assemblies are orientated correctly, all Bag Hanger Assembly set to tighten all Bolts/Nuts.



*Figure 1.4*  
(typical in 4 corners ref. Fig. 1.1)

- I) The Goods Cage is now fully assembled and ready for use. Please read the Instruction Manual in particular the 'Risk Control Measures', supplied with the unit before use.